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*21 May*  
**D4404-5**

**Job Sheet 177703**



**Part No:** D4404-5

**Job Qty:** 10 ea

**Part Name:** Cushion, Fwd



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 5/16/18

**Job Tracking No:**

**Due Date:** 5/22/18

**Created By:** Marie Lajeunesse

**Type:** SOLD

**Description:**

**Note:** DWG REV B SHEET 3 IPP REV: A 11.11.22 NEW ISSUE DD VERF:EC

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |                | Sign-off           |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|----------------|--------------------|
|       |                    |        |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time      |                    |
| 90    | Start up Operation | 10 Ea  |            | 5/22/18  | 0.00      | 0.00    | Start Up Waterjet     |                | <i>SC 8/05/17</i>  |
| 100   | Waterjet           | 10 pcs |            | 5/22/18  | 0.03      | 0.45    | Waterjet1             |                | <i>SC 8/05/17</i>  |
| 110   | QC                 | 10 pcs |            | 5/22/18  | 0.00      | 0.00    | QC2 Waterjet-3        |                | <i>SC 8/05/17</i>  |
| 120   | QC                 | 10 pcs |            | 5/22/18  | 0.00      | 0.00    | QC8-4                 |                | <i>DD 18-05-22</i> |
| 130   | Packaging          | 10 pcs |            | 5/22/18  | 0.00      | 0.00    | Packaging3            | <i>5/22/18</i> | <i>6</i>           |
| 140   | QC21-SA            | 10 Ea  |            | 5/22/18  | 0.00      | 0.00    | QC21                  |                | <i>9-89</i>        |

*9-89* MAY 22 2018

*21* MAY 22 2018

### Job BOM

| Part / Item | Component Name       | Quantity             | Operation             | Container |
|-------------|----------------------|----------------------|-----------------------|-----------|
| MNEO60S.063 | Neoprene Sheet 0.063 | 4.0450 sf (.4045 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | MNEO60S.063    | 4        | 351       | 0         |

### Part Specifications

Specifications could not be found.

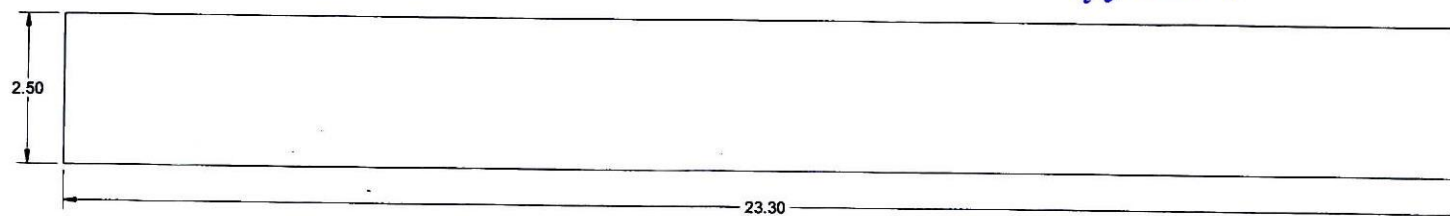






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WORK ORDER

NO. 177703 MJS  
180517



**D4404-5 CUSHION, FWD**

RELEASED  
2011-11-16

- NOTES:
- 1) MATERIAL: BLACK SOLID RUBBER NEOPRENE SHEET, 0.063 THICK  
REF DART SPEC MNEO60S.063
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.24 lbs

|                                                                                                                                                                                                                               |          |                                        |              |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|----------------------------------------|--------------|
| DESIGN                                                                                                                                                                                                                        | BC       | <b>DART AEROSPACE LTD</b>              |              |
| DRAWN                                                                                                                                                                                                                         | BC       | HAWKESBURY, ONTARIO, CANADA            |              |
| CHECKED                                                                                                                                                                                                                       | BC       | DRAWING NO.                            | REV. B       |
| MFG. APPR.                                                                                                                                                                                                                    | BC       | D4404                                  | SHEET 3 OF 5 |
| APPROVED                                                                                                                                                                                                                      | BC       | TITLE                                  | SCALE        |
| DE APPR.                                                                                                                                                                                                                      | BC       | CUSHION                                | NTS          |
| DATE                                                                                                                                                                                                                          | 11.09.27 | COPYRIGHT © 2011 BY DART AEROSPACE LTD |              |
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